



FLYING CUT-OFF

By SRET Equipment



SRET Equipment

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Recognized as the earliest pioneer and the most experienced manufacturer in China for making flying cut-off machines

SRET Equipment, back more than 3 decades ago, developed the first Chinese made completely PC-controlled flying cut-off machine, and since then has remained the industrial leader in China.

Today, SRET Equipment is the most trusted brand in China for making quality flying cut-off machines, including traditional friction saw cut-off, cold saw flying cut-off, and milling type orbital cold saw flying cut-off. That claim is backed by our well-proven installations at hundreds of customer sites worldwide.

SRET Equipment continues working towards transforming leading-edge technology concepts into highly productive flying cut-off machines for your various applications.

Why Chose SRET Equipment?



In-Depth Experience



Service Commitment



Latest Technology



Cost Effectiveness



Production Quality



Full Compliance



Flying Cut-off

A complete range of flying cut-off machines available to meet your needs of use, tube size, material type, and performance required

Friction Saw Flying Cut-off

- Low cutting time and high production speed
- Fully automatic controlled by NC with user friendly HMI interface, without constant operator presence at the control station
- AC, DC, or linear servo motor for accelerating of traveling carriage
- High cutting accuracy
- Rugged structure designed for long lasting service life
- Able to handle products of various shapes: round, square, rectangular, open profile



Cold Saw Flying Cut-off

- Burr-free cutting without the need for end facing process
- Various length of cutting without stopping the tube mill
- Easy-to-use computer based graphic interface
- Able to handle products of various shapes: round, square, rectangular, open profile
- High cutting accuracy
- Remote monitoring function enabling the on-site operation status to be assessed from remote locations
- Once programmed, no need for constant operator presence at control desk



Milling Type Orbital Cold Saw Flying Cut-off

Proved for heavy applications for cutting tube, pipe, sections and rails

- Orbital milling type cut-off for a beautiful cutting face and long lasting blades
- Computerized length control
- HMI provides real time status of operation
- Ensure a minimum downtime and smooth production
- Remote monitoring functions enabling the on-site operation status to be assessed from remote locations
- Full automation without the need for constant operator presence at the control desk





Technical Data Sheet - Cold Saw Flying Cut Off

Model No.	Size (mm)	Thickness (mm)	Length (m)	Tolerance (mm)	Speed (m/min)
LFJ32	Ø 12 - 32 □ 10 - 25	0.6 - 1.5	4.0 - 8.0	≤ ±2	Max. 120
LFJ60	Ø 20 - 60 □ 15 - 47	1.0 - 3.5	4.0 - 12.0	≤ ±2	Max. 105
LFJ76	Ø 32 - 76 □ 25 - 60	1.5 - 3.75	4.0 - 12.0	≤ ±2	Max. 95
LFJ89	Ø 38 - 89 □ 30 - 70	1.5 - 4.0	4.0 - 12.0	≤ ±2	Max. 90
LFJ114	Ø 50 - 114 □ 40 - 90	1.5 - 5.0	4.0 - 12.0	≤ ±2	Max. 80
LFJ127	Ø 60 - 127 □ 40 - 100	2.0 - 6.0	4.0 - 12.0	≤ ±2	Max. 55
LFJ165	Ø 89 - 165 □ 70 - 130	2.0 - 7.0	4.0 - 12.0	≤ ±2	Max. 50

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