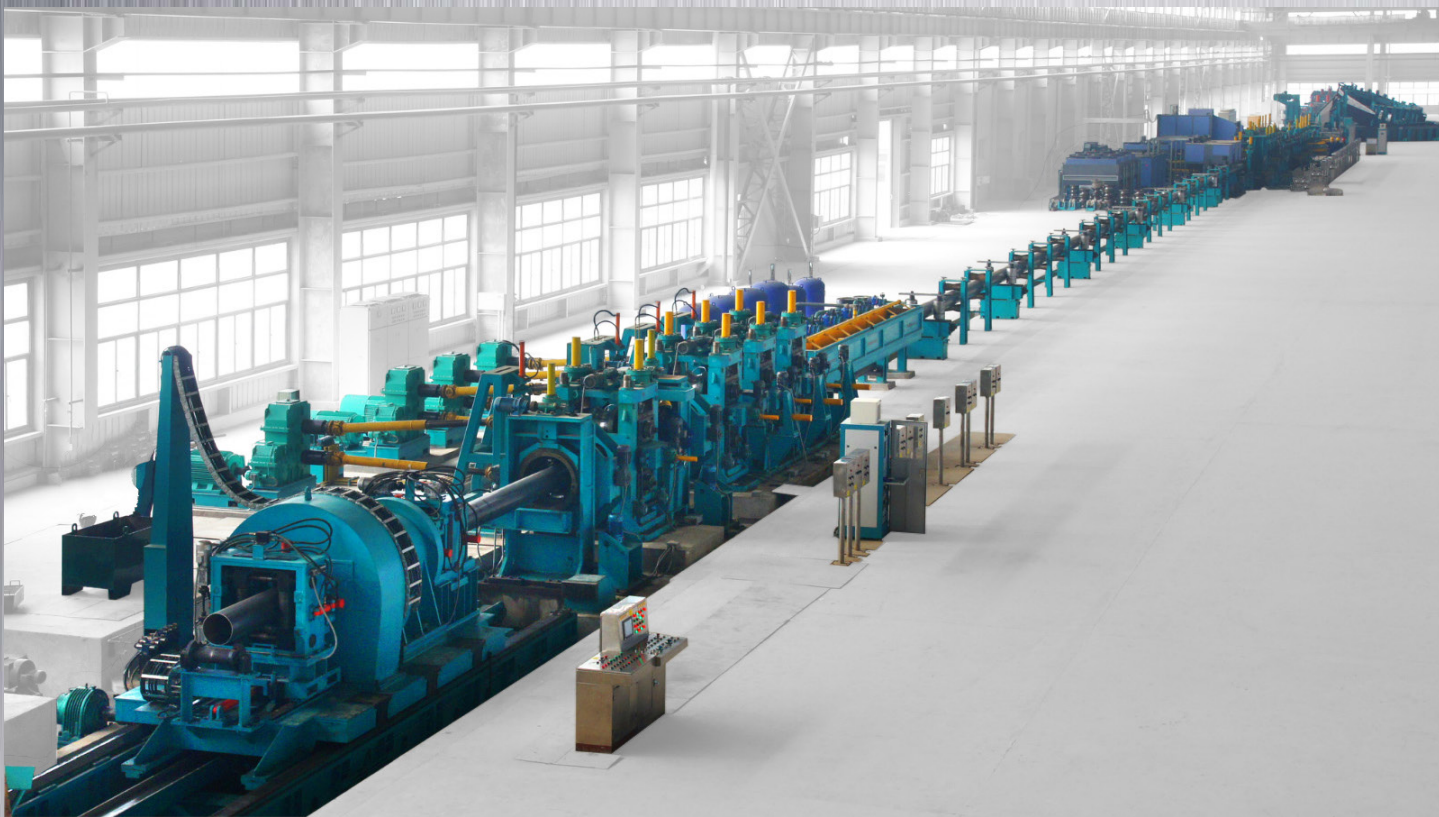




# SRET EQUIPMENT

*Your Trusted Tube Mill Solution Provider*



SRET Equipment

# SRET Equipment

*Expertise, pioneering spirit, and quality commitment make SRET Equipment the China's leader in tube mill machinery manufacturing*

With a original mindset of being a industrial pioneer of China's tube mill machine manufacturing, SRET Equipment was founded in Shenyang, Liaoning province, China, in the year of 1989, by 5 university senior professors. For the past 30 years, SRET Equipment has remained the industrial leadership with continuous innovation and quality improvement. Today, SRET Equipment designs, engineers, manufactures and supplies a full range of ERW tube mill machinery that satisfies your variety of application needs.

With a goal of bridging the needs of customers worldwide with our best solutions and services, SRET Equipment has established its international business division, named TrustMach International Inc., located in Burlington, ON, Canada. The new company will be responsible for enhancing the international business for SRET Equipment. As a China-based tube mill manufacturer, Its focus will be on developing and partnering with the international channels or agents to extend our solutions and services to end customers worldwide.

## Philosophy

Every client is unique, every solution is different. Assuring a complete customer satisfaction is set to be the first priority at SRET Equipment. To this end, it always distills down to a single word: Trust. SRET Equipment upholds the highest standards of INTEGRITY at all times.



"SRET Equipment has been one of YouFa's supreme suppliers for several decades, providing us a large range of tube mill equipment. SRET Equipment's mature technology and quality equipment, along with its customer-oriented service, help enhance our high throughput while reducing the operating cost in the long run."

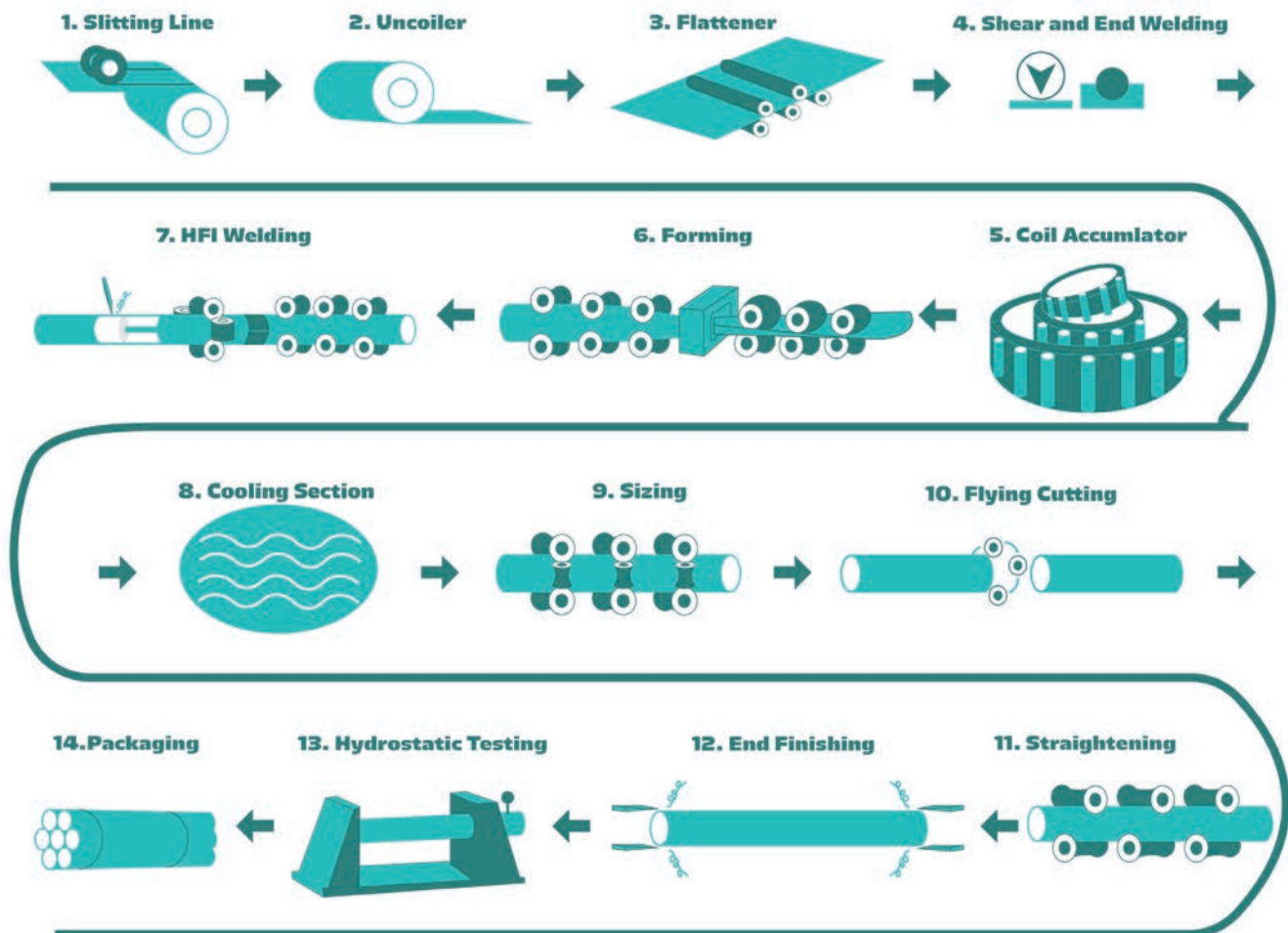
*- Lun, Fengxiang, GM of Tianjin YouFa Steel Pipe Factory  
(Tianjin Youfa is the China's largest tube manufacturer with annual output of over 13 million tons)*

# Product Portfolio

*Full range of solutions to fit any application: complete tube mills, single machines, accessories, and tooling*

Simply put, SRET Equipment understands your business. Our customers produce pipe & tubes, we supply the equipment and machinery. We've used our knowledge to create solutions based on three principals:

- Latest Technologies
- Optimal Cost of Ownership
- Utmost Flexibility



## Entry Section

- Uncoiler
- Flattener / Leveler
- Shear & End Welder
- Horizontal Spiral Accumulator

## Mill Section

- Forming & Sizing
- HF Welding

## Cutoff Section

- Friction Saw Flying Cut Off
- Cold Saw Flying Cut Off
- Milling Type Orbital Flying Cut off Cold Saw

## Finishing Section

- Straightener
- End Finishing Machine
- Hydrostatic Tester
- Tube Packaging Line

## Slitting Line

## Cut To Length Line



# Service Excellence

*Customer oriented service culture for maximization of your performance*

Upon the request of customers, SRET Equipment offers comprehensive services before, during and after sale, that reach far beyond just the sale of equipment. Customer service and customer satisfaction always come to the absolute priority.

At SRET Equipment, our focus is on helping clients **Operate**, **Advance** and **Enhance** their production.

## Operation

Spare Parts

Start Up

On-Site Support

Inspection

Preventive Maintenance

Repair

## Advancement

Retrofit

Refurbishment

Extension

Electrical Control Upgrade

## Enhancement

Feasibilities Studies

Training

Engineering Consulting

Performance Studies



## Why Chose SRET Equipment?



### In-Depth Experience

Well proven know-how to accommodate your varying requirements



### Service Commitment

Commitment to a service excellence for complete customer satisfaction



### Latest Technology

Ensure the customer an edge in today's tube making competition



### Cost Effectiveness

Optimize the total cost of ownership while guaranteeing technical advances



### Production Quality

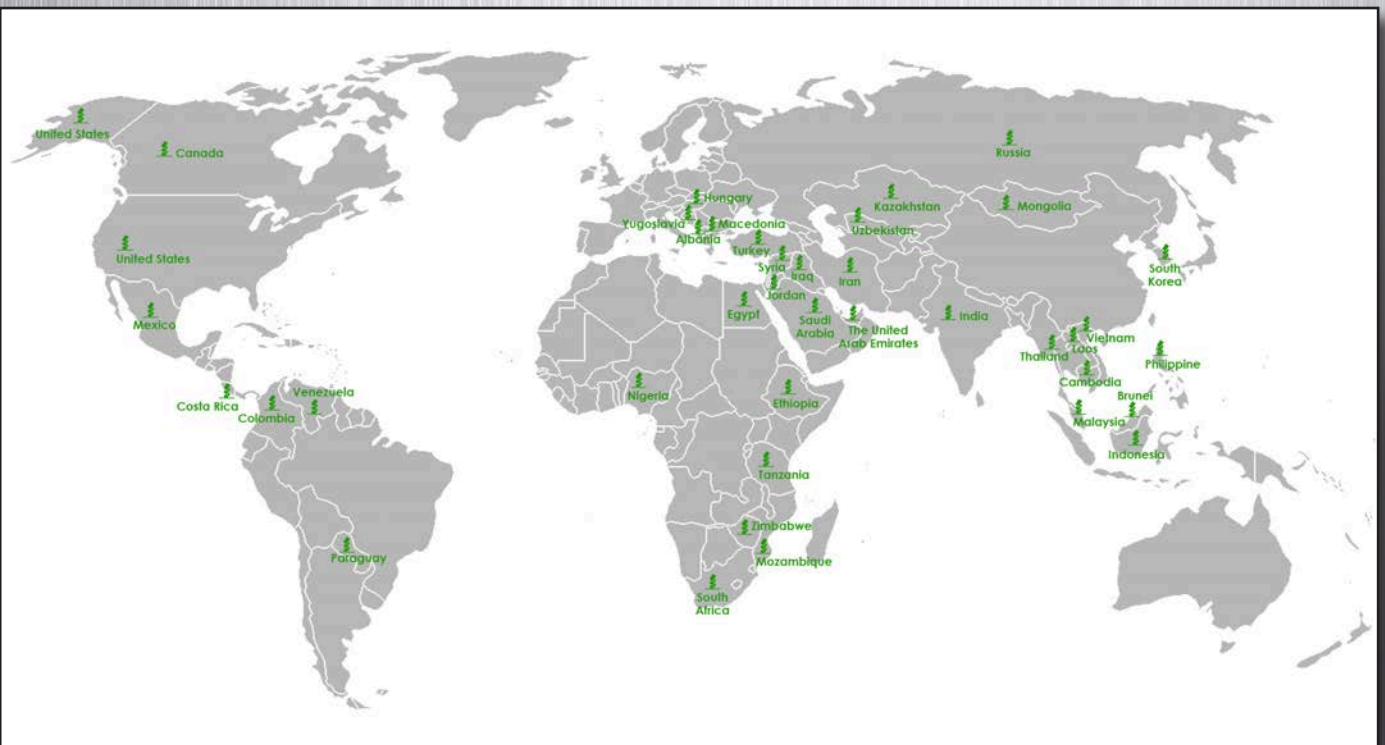
Meet the rigorous manufacturing expectation that our clients come to value



### Full Compliance

Always uphold the highest standard of integrity that our clients can trust

Whether one machine or an entire tube mill line, SRET Equipment is the supplier you can trust for help. This claim is backed by over 30 years experience in designing, engineering and commissioning of nearly a thousand tube mill machines for customers from over 40 countries across the world.





### Technical Data Sheet

Model No.	Tube Size (mm)	Tube Thickness (mm)	Tube Cut Length (m)	Tolerance (mm)	Mill Speed (m/min)
QX50	Ø 13 - 50 □ 10 - 40	0.8 - 2.5	4 - 12.	≤ ±1	20 - 140
QX60	Ø 16 - 63 □ 12 - 50	1.0 - 3.0	4 - 12.	≤ ±1	20 - 120
QX76	Ø 32 - 76 □ 25 - 60	1.5 - 3.75	4 - 12.	≤ ±1	20 - 110
QX89	Ø 25 - 89 □ 20 - 70	1.5 - 4.0	4 - 12.	≤ ±2	50 - 100
QX140	Ø 40 - 140 □ 35 - 110	2.0 - 5.0	4 - 12	≤ ±2	15 - 70
QX165	Ø 76 - 165 □ 60 - 130	2.0 - 6.0	4 - 12	≤ ±2	15 - 60
QX219	Ø 89 - 219 □ 70 - 170	3.0 - 8.0	5 - 18	≤ ±2	15 - 50
QX273	Ø 114 - 273 □ 90 - 214	3.0 - 10.0	5 - 18	≤ ±2	15 - 35
QX325	Ø 140 - 325 □ 110 - 255	4.0 - 12.7	5 - 18	≤ ±2	12 - 35
QX377	Ø 219 - 377 □ 170 - 295	4.0 - 14.0	5 - 18	≤ ±2	10 - 30
QX426	Ø 219 - 426 □ 170 - 334	6.0 - 16.0	5 - 18	≤ ±2	8 - 25
QX508	Ø 273 - 508 □ 214 - 400	6.0 - 20.0	5 - 18	≤ ±2	8 - 25
QX630	Ø 273 - 630 □ 214 - 495	6.0 - 22.0	5 - 18	≤ ±2	6 - 20

### Technical Data Sheet - Direct Forming to Square & Rectangular

Model No.	Tube Size (mm)	Tube Thickness (mm)	Strip Width (mm)	Tube Cut Length (m)	Tolerance (mm)	Mill Speed (m/min)
QXF120	□ 60 - 120 □ 60x80 - 100x140	1.5 - 5.0	480	4 - 12	≤ ±2	15 - 35
QXF150	□ 70 - 150 □ 60x80 - 100x200	2.0 - 6.0	600	5 - 18	≤ ±2	15 - 35
QXF200	□ 80 - 120 □ 80x100 - 150x200	2.0 - 8.0	800	5 - 18	≤ ±2	15 - 30
QXF250	□ 100 - 250 □ 80x120 - 200x300	3.0 - 10.0	1,000	5 - 18	≤ ±2	15 - 30
QXF300	□ 120 - 300 □ 120x140 - 250x350	4.0 - 12.7	12,000	5 - 18	≤ ±2	15 - 30
QXF400	□ 180 - 400 □ 180x220 - 350x450	5.0 - 14.0	16,000	5 - 18	≤ ±2	10 - 25
QXF500	□ 250 - 500 □ 250x300 - 450x550	5.0 - 18.0	20,000	5 - 18	≤ ±2	10 - 25
QXF600	□ 300 - 600 □ 300x350 - 550x650	6.0 - 22.0	24,000	5 - 18	≤ ±2	8 - 20

#### SRET Equipment's China Headquarters

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