



TUBE MILL ENTRY LINE SECTION

By SRET Equipment



SRET Equipment

SRET Equipment

Industrial leader in engineering and supplying the full range of tube mill entry systems to satisfy your production requirements

For the past over 3 decades since founded, with its continuous technology innovation and quality improvement SRET Equipment has remained the industrial pioneer in tube mill machinery manufacturing. SRET Equipment's pioneering spirit allows it to be the ultimate provider serving tube and pipe makers.

Covering a range from 40 to 2,000mm wide and 0.6 to 20mm thick steel material, SRET Equipment's entry line systems offer convenient solutions to numerous tube manufacturing applications. Also, leveraging our knowledge of your business and our customer-oriented flexibility, SRET Equipment is able to create the most economical entry lines from the perspectives of your actual manufacturing processes, to help you lower the initial investment risk and enhance your competitive advantage while guaranteeing the mature technology and reliable quality.

Why Chose SRET Equipment?



In-Depth Experience



Service Commitment



Latest Technology



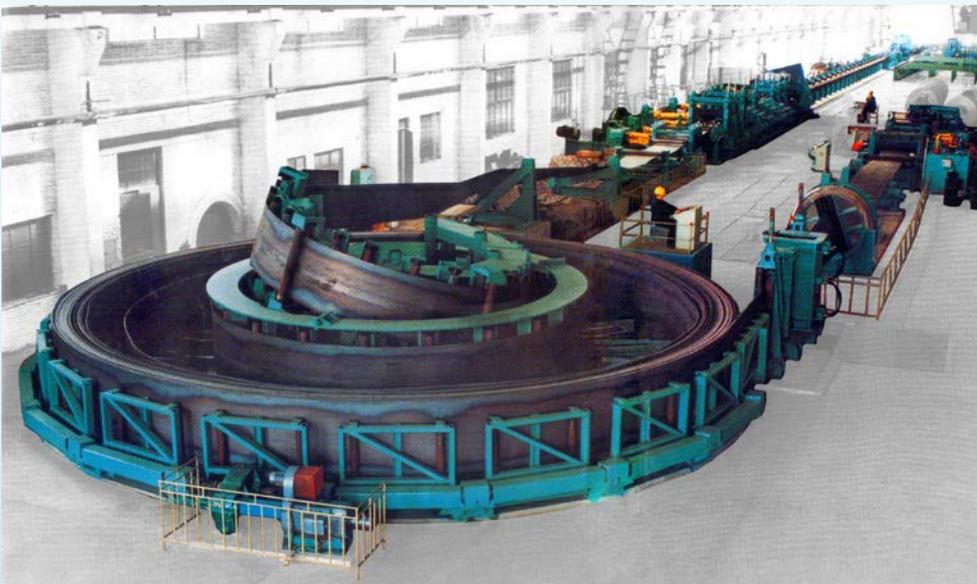
Cost Effectiveness



Production Quality



Full Compliance



Tube Mill Entry Line Section

*Complete Automation Enabling only
One-Man Operation Required for
Entire Entry Line*

Uncoiler

- Easy operation and maintenance
- PC or PLC controlled, Equipped with a coil detector for accumulator's automated strip fill-in feeding
- Reduce coil changeover time to minimum
- Able to handle heavy gauge coil
- Rugged structure with many options available, single or double cone
- Powered rotation



Flattener

- Compact design and easy handling
- Fine and quick adjustment for improved leveling efficiency
- Equipped with a surface-friendly leveling technology
- Longer lasting life of leveling rollers
- Able to flatten heavy gauge coil
- Assist in feeding heavy gauge strip into next step for shearing and end welding

Shear & End Welder

- Minimize coil changeover time for a significant increase in work efficiency
- Great reduction in tooling damage, scrap, and safety hazards
- Latest technology to keep machine up and running at its full capacity
- Increased weld seam tensile capacity by angel shearing design
- Fully automatic machine with PLC control, minimum work cycle time, and easy operation
- Smooth weld seam by automatic TIG weld processing, with no need for grinding



Horizontal Spiral Accumulator

- Advanced design grants a increased quality of end product with no mark or scratch
- Prolong the service life of forming machines and rollers
- Easy installation and operation
- Huge storage capacity
- Strip moves smoothly, no jam-ups
- Wear resistant treatment applied to all rollers for longer service life



Technical Data Sheet

Model No.	Coil Width (mm)	Thickness (mm)	Coil Weight (t)	Coil O.D. (mm)	Coil I.D. (mm)
TB32	40 - 120	0.6 - 1.6	Max. 1.5	Max. 1,600	420 - 510
TB50	60 - 200	0.8 - 3.5	Max. 2.5	Max. 1,600	420 - 620
TB76	100 - 260	1.0 - 4.0	Max. 4.0	Max. 1,800	420 - 620
TB89	110 - 280	1.5 - 4.0	Max. 5.0	Max. 2,000	450 - 550
TB114	120 - 400	1.5 - 6.0	Max. 7.0	Max. 2,000	450 - 550
TB165	160 - 520	2.0 - 7.0	Max. 8.0	Max. 2,000	450 - 550
TB219	240 - 700	3.0 - 8.0	Max. 15.0	Max. 2,000	450 - 550
TB273	320 - 900	3.0 - 10.0	Max. 18.0	Max. 2,000	450 - 550
TB325	300 - 1,100	5.0 - 12.7	Max. 25.0	Max. 2,100	450 - 550
TB406	600 - 1,300	6.0 - 14.0	Max. 30.0	Max. 2,200	580 - 760
TB508	700 - 1,650	6.0 - 16.0	Max. 35.0	Max. 2,200	610 - 760
TB630	900 - 2,000	6.0 - 20.0	Max. 40.0	Max. 2,200	610 - 860

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